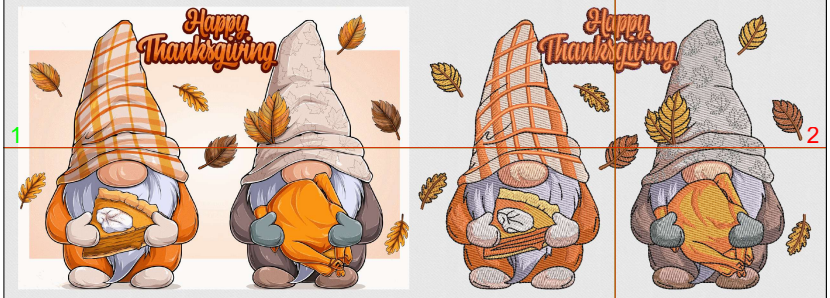
Production Worksheet

Wilcom TrueSizer

Design: **gnomes 7 5**

Title: **gnomes 7 5**

Stitches:	64,463
Height:	5.38 in
Width:	7.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.27



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	112
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	95.4 mm
Right:	95.3 mm
Up:	67.8 mm
Down:	68.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	40.38 in²
Max stitch:	10.5 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Total thread:	1050.05ft
Total bobbin:	366.15ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9		2,710	Dark Orange	PMS 1655	Madeira Classic 1078
2.	30		2,421	Saddle Brown	PMS 211	Madeira Classic 1336
3.	28		595	Tawny	PMS 2613	Madeira Classic 1054
4.	29		696	Camel	PMS 2607	Madeira Classic 1344
5.	4		2,743	Lavender Ice	PMS 311	Madeira Classic 1264
6.	6		3,008	Powder Blue	PMS 283	Madeira Classic 1274
7.	39		1,247	Amber	Thread #19	Madeira Classic 1226
8.	17		647	Light Coral	PMS 155	Madeira Classic 1053
9.	34		4,198	Light Gray	PMS 429	Madeira Classic 1011
10.	40		2,729	Taupe	Thread #20	Madeira Classic 1128
11.	33		1,595	Gray	PMS 430	Madeira Classic 1118
12.	37		4,592	Parchment	PMS 453	Madeira Classic 1123
13.	10		5,763	Orange	PMS 151	Madeira Classic 1278
14.	20		951	Light Yellow	PMS 114	Madeira Classic 1083
15.	19		3,242	Yellow Gold	PMS 123	Madeira Classic 1125
16.	10		3,805	Orange	PMS 151	Madeira Classic 1278
17.	34		1,377	Light Gray	PMS 429	Madeira Classic 1011
18.	38		1,508	Chamois	Thread #18	Madeira Classic 1305
19.	7		806	Steel Green	PMS 3115	Madeira Classic 1163
20.	8		673	Moody Gray	PMS 307c	Madeira Classic 1361
21.	13		404	White		Madeira Classic 1005
22.	12		3,648	Black		Madeira Classic 1000
23.	15		1,020	Rust	PMS 729	Madeira Classic 1021
24.	19		3,567	Yellow Gold	PMS 123	Madeira Classic 1125
25.	12		1,546	Black		Madeira Classic 1000
26.	14		1,662	Brown	PMS 4635	Madeira Classic 1258
27.	36		3,441	Dark Red	PMS 188	Madeira Classic 2425
28.	10		3,867	Orange	PMS 151	Madeira Classic 1278

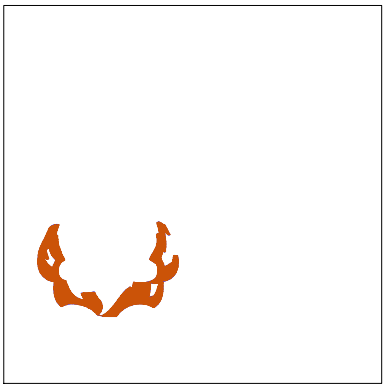
Color Film

Wilcom TrueSizer

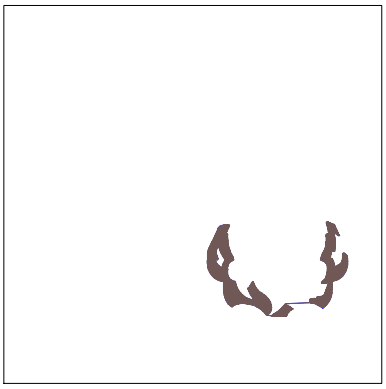
Design: **gnomes 7 5**

Title: **gnomes 7 5**

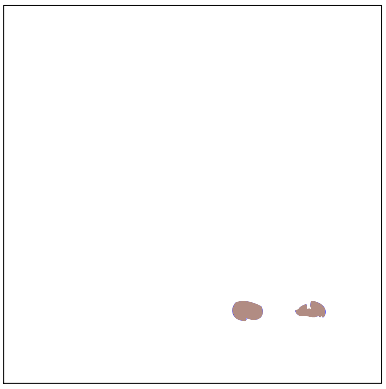
Stitches:	64,463
Height:	5.38 in
Width:	7.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.25



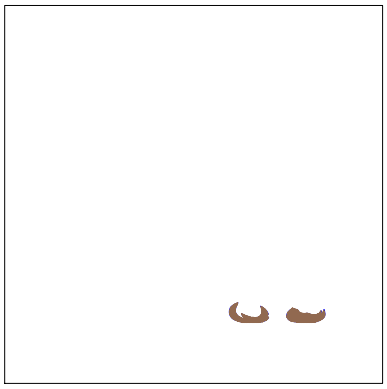
Stop #: 1
Code: Dark Orange
Name: PMS 1655
Chart: Madeira Classic 1078
Stitches: 2,710
Thread used: 45.97ft



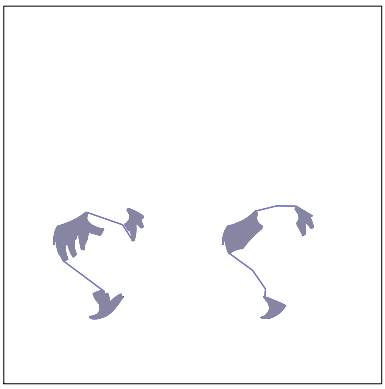
Stop #: 2
Code: Saddle Brown
Name: PMS 211
Chart: Madeira Classic 1336
Stitches: 2,421
Thread used: 39.88ft



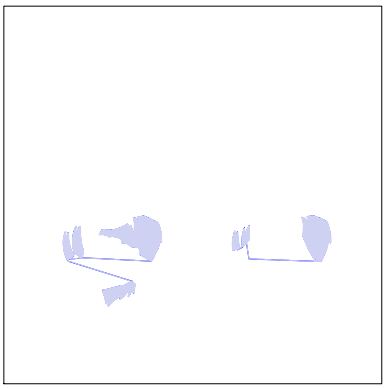
Stop #: 3
Code: Tawny
Name: PMS 2613
Chart: Madeira Classic 1054
Stitches: 595
Thread used: 9.83ft



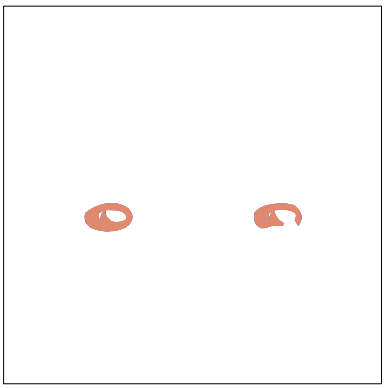
Stop #: 4
Code: Camel
Name: PMS 2607
Chart: Madeira Classic 1344
Stitches: 696
Thread used: 10.30ft



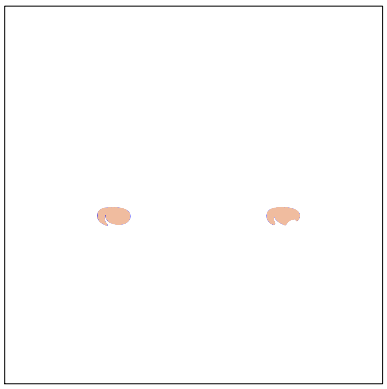
Stop #: 5
Code: Lavender Ice
Name: PMS 311
Chart: Madeira Classic 1264
Stitches: 2,743
Thread used: 44.70ft



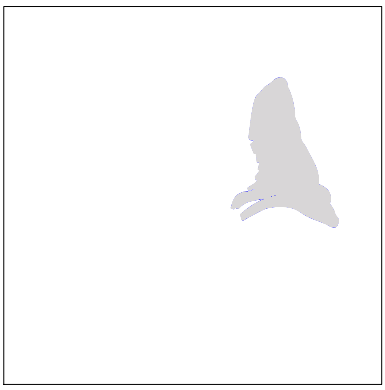
Stop #: 6
Code: Powder Blue
Name: PMS 283
Chart: Madeira Classic 1274
Stitches: 3,008
Thread used: 47.75ft



Stop #: 7
Code: Amber
Name: Thread #19
Chart: Madeira Classic 1226
Stitches: 1,247
Thread used: 19.67ft



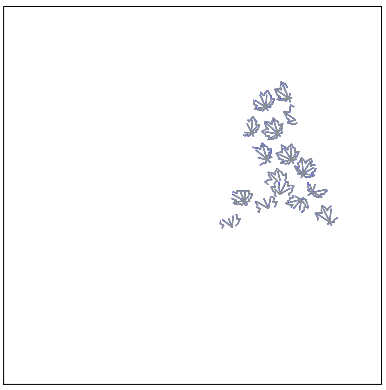
Stop #: 8
Code: Light Coral
Name: PMS 155
Chart: Madeira Classic 1053
Stitches: 647
Thread used: 10.83ft



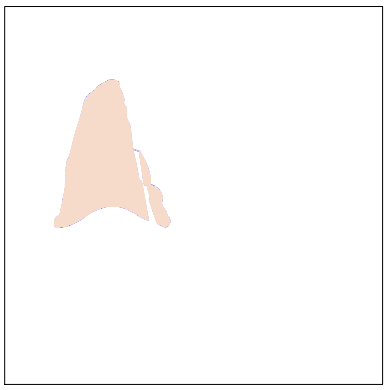
Stop #: 9
Code: Light Gray
Name: PMS 429
Chart: Madeira Classic 1011
Stitches: 4,198
Thread used: 87.26ft



Stop #: 10
Code: Taupe
Name: Thread #20
Chart: Madeira Classic 1128
Stitches: 2,729
Thread used: 41.61ft



Stop #: 11
Code: Gray
Name: PMS 430
Chart: Madeira Classic 1118
Stitches: 1,595
Thread used: 18.52ft



Stop #: 12
Code: Parchment
Name: PMS 453
Chart: Madeira Classic 1123
Stitches: 4,592
Thread used: 96.35ft

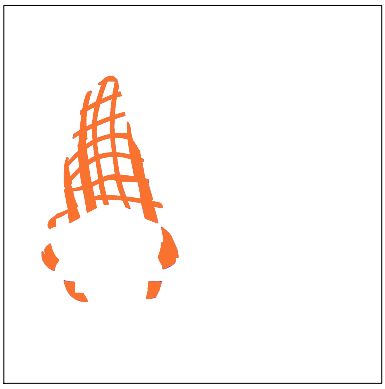
Color Film

Wilcom TrueSizer

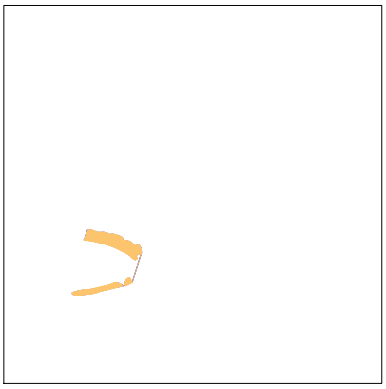
Design: **gnomes 7 5**

Title: **gnomes 7 5**

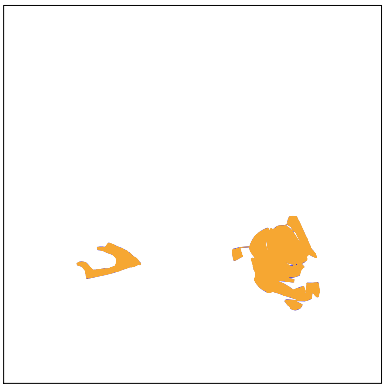
Stitches:	64,463
Height:	5.38 in
Width:	7.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.25



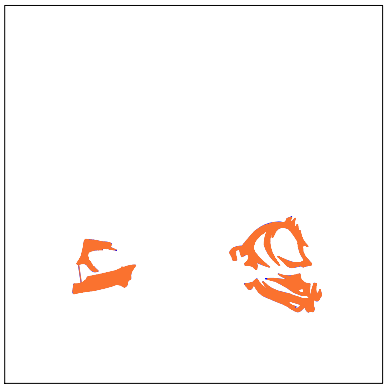
Stop #: 13
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 5,763
Thread used: 86.85ft



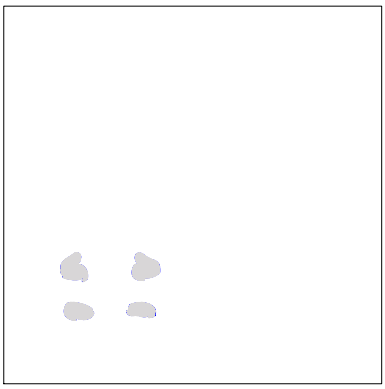
Stop #: 14
Code: Light Yellow
Name: PMS 114
Chart: Madeira Classic 1083
Stitches: 951
Thread used: 14.28ft



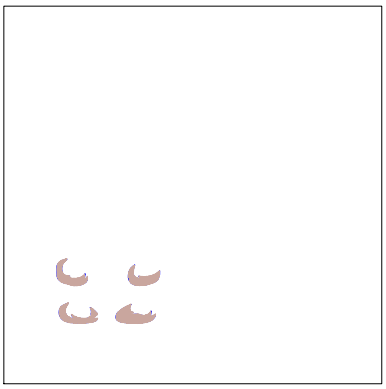
Stop #: 15
Code: Yellow Gold
Name: PMS 123
Chart: Madeira Classic 1125
Stitches: 3,242
Thread used: 58.23ft



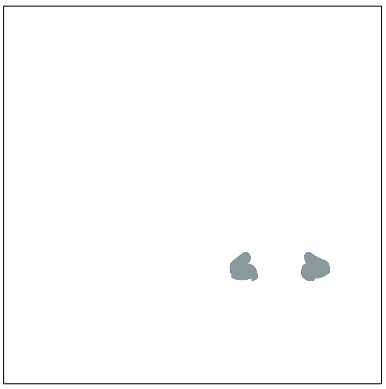
Stop #: 16
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 3,805
Thread used: 58.79ft



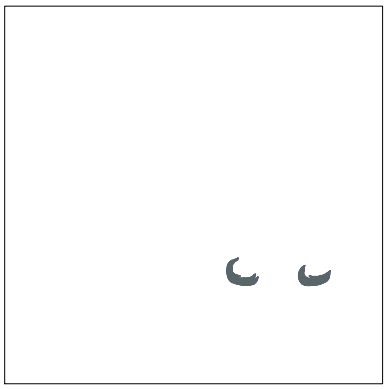
Stop #: 17
Code: Light Gray
Name: PMS 429
Chart: Madeira Classic 1011
Stitches: 1,377
Thread used: 23.85ft



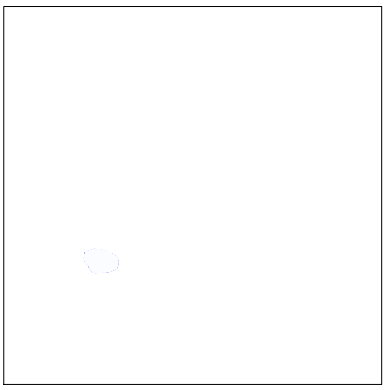
Stop #: 18
Code: Chamois
Name: Thread #18
Chart: Madeira Classic 1305
Stitches: 1,508
Thread used: 21.57ft



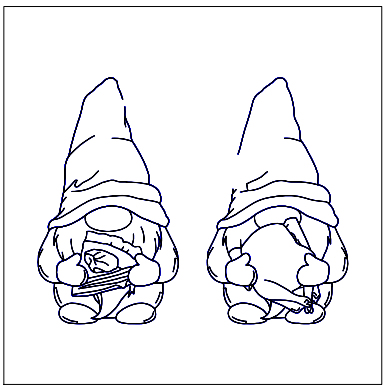
Stop #: 19
Code: Steel Green
Name: PMS 3115
Chart: Madeira Classic 1163
Stitches: 806
Thread used: 13.99ft



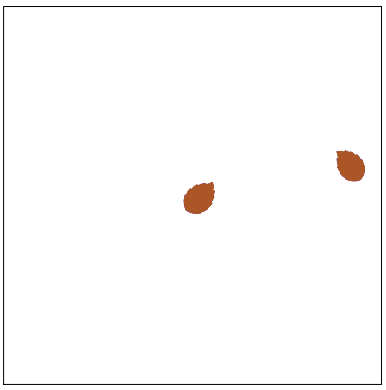
Stop #: 20
Code: Moody Gray
Name: PMS 307c
Chart: Madeira Classic 1361
Stitches: 673
Thread used: 9.80ft



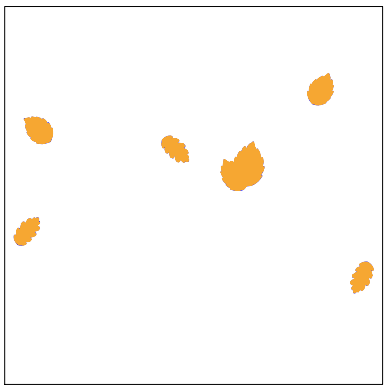
Stop #: 21
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 404
Thread used: 7.42ft



Stop #: 22
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 3,648
Thread used: 46.39ft



Stop #: 23
Code: Rust
Name: PMS 729
Chart: Madeira Classic 1021
Stitches: 1,020
Thread used: 17.15ft



Stop #: 24
Code: Yellow Gold
Name: PMS 123
Chart: Madeira Classic 1125
Stitches: 3,567
Thread used: 56.46ft

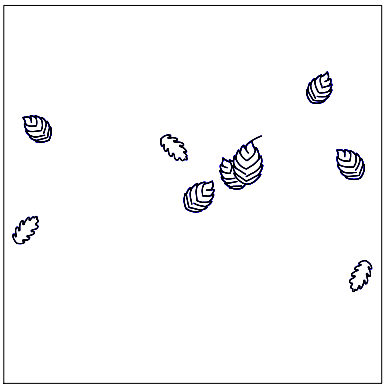
Color Film

Wilcom TrueSizer

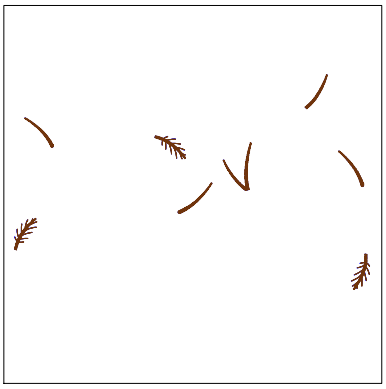
Design: **gnomes 7 5**

Title: **gnomes 7 5**

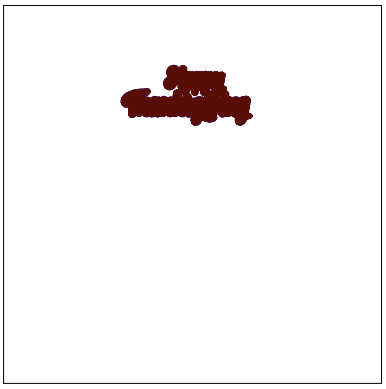
Stitches:	64,463
Height:	5.38 in
Width:	7.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.25



Stop #: 25
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 1,546
Thread used: 18.38ft



Stop #: 26
Code: Brown
Name: PMS 4635
Chart: Madeira Classic 1258
Stitches: 1,662
Thread used: 19.89ft



Stop #: 27
Code: Dark Red
Name: PMS 188
Chart: Madeira Classic 2425
Stitches: 3,441
Thread used: 63.69ft



Stop #: 28
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 3,867
Thread used: 51.42ft

Production Summary

Wilcom TrueSizer

Design: **gnomes 7 5**

Title: **gnomes 7 5**

Stitches:	64,463
Height:	5.38 in
Width:	7.51 in
Colors:	23



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	112
Hoop:	<None>
Max stitch:	10.5 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	95.4 mm
Right:	95.3 mm
Up:	67.8 mm
Down:	68.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	40.38 in²
Total thread:	1050.05ft
Total bobbin:	366.15ft

Colorway			Colorway 1
Background			
Product			
Stop	Color	Stitches	
1	9	2,710	Dark Orange PMS 1655 Madeira Classic 1078
2	30	2,421	Saddle Brown PMS 211 Madeira Classic 1336
3	28	595	Tawny PMS 2613 Madeira Classic 1054
4	29	696	Camel PMS 2607 Madeira Classic 1344
5	4	2,743	Lavender Ice PMS 311 Madeira Classic 1264
6	6	3,008	Powder Blue PMS 283 Madeira Classic 1274
7	39	1,247	Amber Thread #19 Madeira Classic 1226
8	17	647	Light Coral PMS 155 Madeira Classic 1053
9	34	4,198	Light Gray PMS 429 Madeira Classic 1011
10	40	2,729	Taupe Thread #20 Madeira Classic 1128
11	33	1,595	Gray PMS 430 Madeira Classic 1118
12	37	4,592	Parchment PMS 453 Madeira Classic 1123

Production Summary

Wilcom TrueSizer

Design: **gnomes 7 5**

Title: **gnomes 7 5**

Stitches:	64,463
Height:	5.38 in
Width:	7.51 in
Colors:	23



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	112
Hoop:	<None>
Max stitch:	10.5 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	95.4 mm
Right:	95.3 mm
Up:	67.8 mm
Down:	68.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	40.38 in²
Total thread:	1050.05ft
Total bobbin:	366.15ft

Colorway			Colorway 1
Background			
Product			
Stop	Color	Stitches	
13	10	5,763	Orange PMS 151 Madeira Classic 1278
14	20	951	Light Yellow PMS 114 Madeira Classic 1083
15	19	3,242	Yellow Gold PMS 123 Madeira Classic 1125
16	10	3,805	Orange PMS 151 Madeira Classic 1278
17	34	1,377	Light Gray PMS 429 Madeira Classic 1011
18	38	1,508	Chamois Thread #18 Madeira Classic 1305
19	7	806	Steel Green PMS 3115 Madeira Classic 1163
20	8	673	Moody Gray PMS 307c Madeira Classic 1361
21	13	404	White Madeira Classic 1005
22	12	3,648	Black Madeira Classic 1000
23	15	1,020	Rust PMS 729 Madeira Classic 1021
24	19	3,567	Yellow Gold PMS 123 Madeira Classic 1125

Production Summary

Wilcom TrueSizer

Design: **gnomes 7 5**

Title: **gnomes 7 5**

Stitches:	64,463
Height:	5.38 in
Width:	7.51 in
Colors:	23



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	112
Hoop:	<None>
Max stitch:	10.5 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	95.4 mm
Right:	95.3 mm
Up:	67.8 mm
Down:	68.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	40.38 in²
Total thread:	1050.05ft
Total bobbin:	366.15ft

Colorway			Colorway 1
Background			
Product			
Stop	Color	Stitches	
25	12	1,546	Black Madeira Classic 1000
26	14	1,662	Brown PMS 4635 Madeira Classic 1258
27	36	3,441	Dark Red PMS 188 Madeira Classic 2425
28	10	3,867	Orange PMS 151 Madeira Classic 1278